

Trilogy Test:

Location: ASC Driggs Test Facility
Date:
Instrumentation: T3000 (2)
Measurement Volume: 7600 CuFt
Ambient Temperature: 68 to 75 F
Total # Of Stations: 3 {~12, 4, & 8 oclock positions}
Instruments Per Station: 2
Geometric Leverage: Variable
Procedure: Calibrate Instruments, on-site, per Trilogy [Details];
Establish P1, P2, P3 precision plumb vertical plane (COT technique);
Establish P4, P5, P6 precision plumb vertical plane, orthogonal to plane123;
Start Trilogy measurement project;
Measure P1 thru P6 from each of three stations;
Calculate Sta2 to 1, Sta3 to 1;
Produce PL1 Ori {Origin @ P1, +Y' towards P3} from Sta1;
Produce geometric entity Plane {thru P4, P5, P6};
Produce geometric entity Distance {P1 -to- Plane456};
Bump PL1 Ori, Distance, to produce ori with origin at planes' intersection;
Error (inch): +.0022, -.0043 from perfect orthogonal planes at any Sta# (ref Notes).

Active Ori= ORI2

Listed Below; Coordinates Converted To ORI2:

P1_DC	0.0000	-241.6972	0.0000	LH 16:03:02	
P2_DC	0.0000	178.2983	-0.0453	LH 16:08:28	
P3_DC	-0.0012	230.4854	88.7544	LH 16:11:12	Note2
P4_DC	-178.9212	0.0022	-0.1919	LH 16:22:28	
P5_DC	161.5476	-0.0020	0.3579	LH 16:26:39	
P6_DC	147.6490	-0.0043	81.6775	LH 16:29:59	Note3

Notes:

- 1_ Trilogy Job File (pre Ori Analysis): <http://alignmentservicescompany.com/Working/TrilogySMS1.zip>
- 2_ I-Beam SuperStructure Target; +/- .002 inch variable movement.
- 3_ I-Beam SuperStructure Target; +/- .002 inch variable movement.